

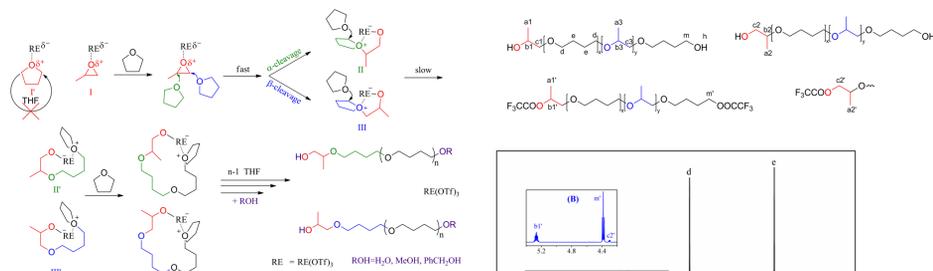
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## Introduction

Ether-ester copolymers, especially polytetrahydrofuran (PTHF) with poly( $\epsilon$ -caprolactone) (PCL) were synthesized *via* various catalysts. However, all these reported catalysts can only catalyze cationic ring-opening copolymerization of THF and CL, affording copolymers with uncontrolled molecular weights (MWs) and broad molecular weight distributions (MWDs). Long length of homo-PCL segment was absent in the copolymer as only random copolymerization took place. In this work, ring-opening polymerization (ROP) of tetrahydrofuran (THF) and its copolymerization with  $\epsilon$ -caprolactone (CL) using lutetium triflates ( $\text{Lu}(\text{OTf})_3$ ) catalyst were carried out in the presence of propylene oxide (PO) at 25 °C. With the optimized  $[\text{Lu}(\text{OTf})_3]_0:[\text{PO}]_0:[\text{THF}]_0:[\text{CL}]_0$  ratio of 1:1.5:200:100, one-pot ROP produced poly(tetrahydrofuran-*co*- $\epsilon$ -caprolactone)-*b*-poly( $\epsilon$ -caprolactone) (P(THF-*co*-CL)-*b*-PCL) with controllable MWs and narrow molecular weight distributions (MWDs) as low as 1.14.

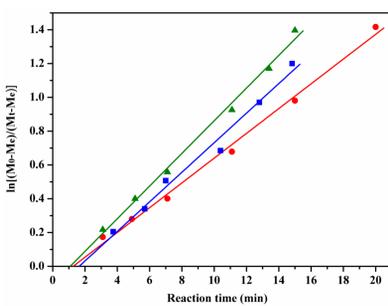
## Results and Discussion

### Part I. Cationic ring-opening polymerization of THF

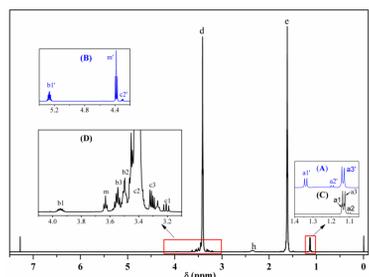


**Scheme 1.** Mechanism of cationic ring-opening polymerization of THF catalyzed by  $\text{RE}(\text{OTf})_3/\text{PO}$ , where OTf ligands are omitted for clarity.

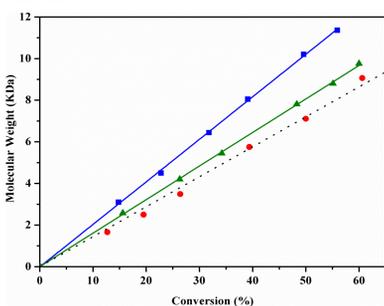
### Polymerization kinetics



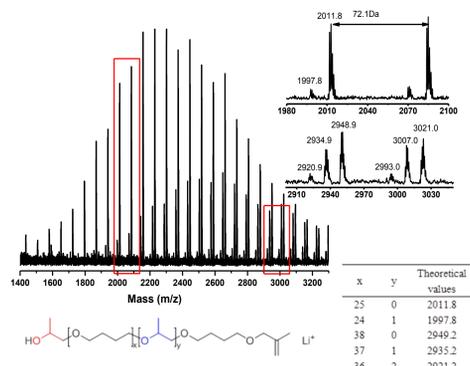
**Figure 2.** First order kinetic plots of ROP of THF at 25 °C catalyzed by  $\text{RE}(\text{OTf})_3$  in the presence of PO ( $[\text{PO}]/[\text{RE}]=5$ ) in bulk, ( $\blacktriangle$ )  $\text{Lu}(\text{OTf})_3$ ; ( $\blacksquare$ )  $\text{Y}(\text{OTf})_3$ ; ( $\bullet$ )  $\text{Sc}(\text{OTf})_3$ .



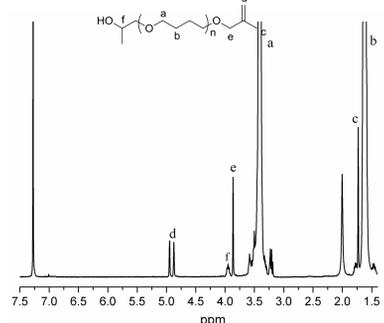
**Figure 1.**  $^1\text{H}$  NMR spectra of PTHF terminated by  $\text{H}_2\text{O}$  including inserts (C) and (D). Spectra (A) and (B) show the corresponding  $^1\text{H}$  NMR spectra of the TFA derivatives.



**Figure 3.** Number-average molecular weight ( $M_n$ ) as a function of conversion for ROP of THF at 25 °C catalyzed by  $\text{RE}(\text{OTf})_3$  in the presence of PO: ( $\blacksquare$ )  $\text{Y}(\text{OTf})_3$ ; ( $\blacktriangle$ )  $\text{Lu}(\text{OTf})_3$ ; ( $\bullet$ )  $\text{Sc}(\text{OTf})_3$ .



**Figure 4.** MALDI-ToF MS ( $\text{Li}^+$  doping) of  $\alpha$ -hydroxy- $\omega$ -vinyl-PTHF



**Figure 5.**  $^1\text{H}$  NMR spectra of the obtained PTHFs functionalized by 2-methylallyl alcohol (MAA)

**In conclusion,** Rare earth metal triflates  $[\text{RE}(\text{OTf})_3]$ ,  $\text{RE}=\text{Sc}$ ,  $\text{Y}$ , and  $\text{Lu}$ ] are highly effective catalysts for ROP of THF in the presence of PO. The  $\text{Sc}(\text{OTf})_3/\text{PO}$  system catalyzes bulk polymerization in a controlled/living fashion giving predicted MWs and MWDs as low as 1.2. The repeated (up to 6 times) use of a recyclable  $\text{Sc}(\text{OTf})_3$  catalyst for ROP of THF was demonstrated for the first time.

### Recyclable system using $\text{Sc}(\text{OTf})_3/\text{PO}$ in ROP of THF in bulk

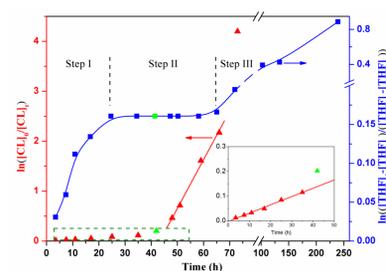
No. recycle	Time (min)	Conversion (%)	$M_n$ (KDa)	MWD
0	5	18.6	3.8	1.22
1	9	36.0	6.5	1.33
2	5	12.8	3.0	1.23
3	9	30.0	6.8	1.48
4	11	22.5	5.5	1.40
5	18	29.8	9.0	1.45

### Part II. Janus Polymerization: affording multiblock $[\text{PCL-}b\text{-P}(\text{THF-}co\text{-CL})]_m$ elastomers in one-step.

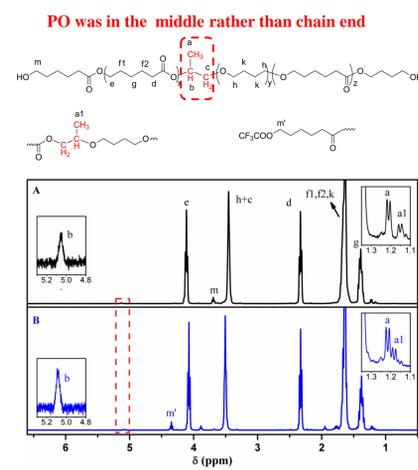
**Table 1.** Copolymerization of THF with CL catalyzed by  $\text{Lu}(\text{OTf})_3/\text{PO}^a$

Run	Time (h)	Conversion (%)		$M_n(\text{theo})$ (KDa)	$M_n(\text{NMR})$ (KDa)	$M_n(\text{SEC})$ (KDa)	MWD
		THF	CL				
1	3.5h	2.1	1.2	-	-	-	-
2	17h	8.8	4.8	1.9	2.3	5.08	1.34
3	48h	10.4	37.0	5.8	6.3	11.7	1.15
4	59h	10.4	80.1	10.7	11.3	21.5	1.14
5	109h	24.5	100	14.8	-	64.8	1.81
6	11d	36.8	100	17.4	-	181.0	1.81

<sup>a</sup> Polymerization conditions:  $[\text{Lu}(\text{OTf})_3]_0:[\text{PO}]_0:[\text{THF}]_0:[\text{CL}]_0 = 1:1.5:200:100$  at 25 °C without solvents.

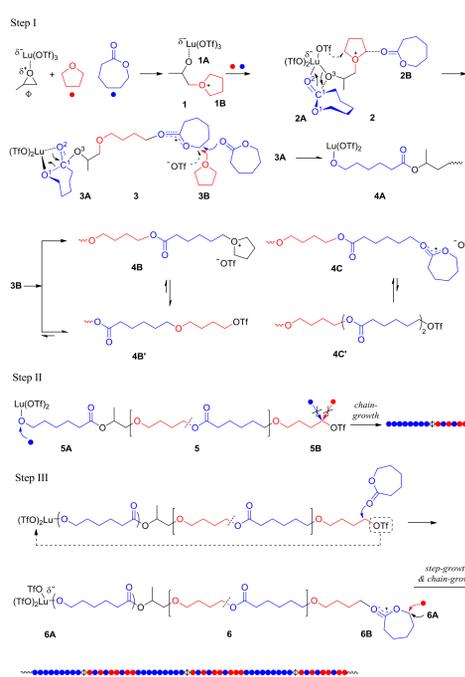


**Figure 7.** First order kinetic plots of copolymerization of THF and CL (blue line, THF; red line, CL) catalyzed by  $\text{Lu}(\text{OTf})_3$  in the presence of PO:  $[\text{Lu}(\text{OTf})_3]_0:[\text{PO}]_0:[\text{THF}]_0:[\text{CL}]_0 = 1:1.5:200:100$ .

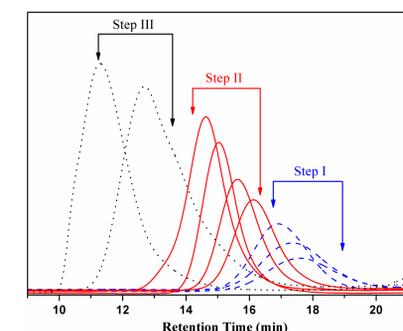


**Figure 6.**  $^1\text{H}$  NMR spectra of P(THF-*co*-CL)-*b*-PCL terminated by  $\text{H}_2\text{O}$  (Table 1, run 3) without (A) and with trifluoroacetic anhydride (B).

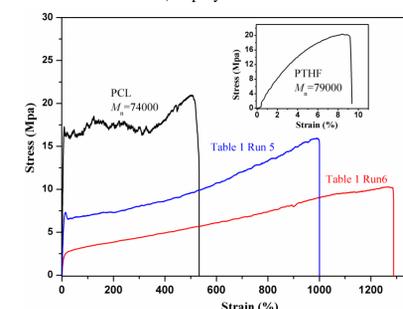
### Proposed Mechanism



**Scheme 2.** Mechanism of copolymerization of THF and CL catalyzed by  $\text{Lu}(\text{OTf})_3/\text{PO}$  in bulk.



**Figure 8.** SEC traces of P(THF-*co*-CL) (Step I, dashed blue line), PCL-*b*-P(THF-*co*-CL) (Step II, solid red line) and multiblock [PCL-*b*-P(THF-*co*-CL)]<sub>m</sub> (Step III, dotted black line) copolymers.



**Figure 9.** Stress-strain curves for PTHF, PCL and multiblock [PCL-*b*-P(THF-*co*-CL)]<sub>m</sub> copolymers.

## CONCLUSION

A Janus polymerization is defined to include a cationic and an anionic polymerizations (CROP and AROP) on both ends of a single living polymer chain. Herein we demonstrate an example to implement such a concept, where  $\text{Lu}(\text{OTf})_3/\text{PO}$  is used as the catalytic system for THF and CL polymerizations. It involves three separate steps. In step I the *in situ* generated zwitterionic species **1** initiated simultaneous AROP of CL at **1A** side and CROP of THF with CL at **1B** side, producing PCL and P(THF-*co*-CL) segments, respectively. THF polymerization is suspended in step II due to the deactivation of cationic side, and a living chain-growth AROP of CL is achieved toward high conversion of 90%. After the depletion of CL in step III, the activated cationic propagation sites perform continuous coupling reactions with coordinated anionic ones, which builds up a step-growth polymerization.

A Janus polymerization shall essentially comprise a controlled chain-growth polymerization and the subsequently step-growth polymerization, which, as a consequence, is a feasible way to afford well-defined multiblock copolymers directly from two monomers in a one-step process without any tedious intermediate functionalization reactions or postpolymerizations.

### Acknowledgement

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